

GB

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Safety data sheet according to Regulation (EC) No 1907/2006, Annex II (last amended by Regulation (EU) 2020/878)
Revision date / version: 04.05.2026 / 0011
Replacing version dated / version: 06.02.2024 / 0010
Valid from: 04.05.2026
PDF print date: 08.05.2026
Hydraulikoel HLP 68

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II (last amended by Regulation (EU) 2020/878)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

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1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Hydraulic fluids

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

GB

LIQUI MOLY GmbH
Jerg-Wieland-Str. 4
89081 Ulm-Lehr
Tel.: (+49) 0731-1420-0
Fax: (+49) 0731-1420-88

LIQUI MOLY UK
1310 Solihull Parkway
Birmingham Business Park
B37 7YB Solihull
Tel: +44 121 796 5365

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

GB

Landspítali- The National University Hospital of Iceland, tel. +354 543 2222 or 112 (valid only for Iceland)

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (LMR)
+1 872 5888271 (LMR)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

The mixture is not classified as dangerous in the terms of the Regulation (EC) 1272/2008 (CLP).

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

Not applicable

2.3 Other hazards

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The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
 The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
 The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a.

3.2 Mixtures

---	---
Registration number (REACH)	---
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	---
CAS	---
content %	---
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	---

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!
 Never pour anything into the mouth of an unconscious person!

Inhalation

Supply person with fresh air and consult doctor according to symptoms.

Skin contact

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.
 Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.
 Do not induce vomiting - give copious water to drink. Consult doctor immediately.
 Danger of aspiration.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
 In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

CO2
 Foam
 Dry extinguisher
 Water jet spray

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:
 Flammable vapour/air mixtures

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Oxides of carbon
Oxides of nitrogen
Oxides of sulphur

5.3 Advice for firefighters

For personal protective equipment see Section 8.
In case of fire and/or explosion do not breathe fumes.
Protective respirator with independent air supply.
According to size of fire
Full protection, if necessary.
Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.
Ensure sufficient ventilation, remove sources of ignition.
Avoid dust formation with solid or powder products.
Leave the danger zone if possible, use existing emergency plans if necessary.
Avoid contact with eyes or skin.
If applicable, caution - risk of slipping.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.
Resolve leaks if this possible without risk.
Prevent from entering drainage system.
Prevent surface and ground-water infiltration, as well as ground penetration.
If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Installation of barriers, covering sewers.
Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth) and dispose of according to Section 13.
Fill the absorbed material into lockable containers.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.
Avoid formation of oil mist.
Keep away from sources of ignition - Do not smoke.
Avoid contact with eyes or skin.
Do not carry cleaning cloths soaked in product in trouser pockets.
Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
Observe directions on label and instructions for use.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.
Wash hands before breaks and at end of work.
Keep away from food, drink and animal feedingstuffs.
Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Not to be stored in gangways or stair wells.
Store product closed and only in original packing.
Protect from direct sunlight and warming.
Store in a well ventilated place.
Store cool.

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Store in a dry place.
7.3 Specific end use(s)
 No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Chemical Name	Oil mist, mineral	
WEL-TWA: 5 mg/m3 (Mineral oil, excluding metal working fluids, ACGIH)	WEL-STEL: ---	---
Monitoring procedures:	- Draeger - Oil Mist 1/a (67 33 031)	
BMGV: ---	Other information: ---	

- United Kingdom | WEL-TWA = Workplace Exposure Limit - Long-term exposure limit - 8-hour TWA (= time weighted average) reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).
 (EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:
 (8) = Inhalable fraction (2004/37/CE, 2017/164/EU). (9) = Respirable fraction (2004/37/CE, 2017/164/EU). (11) = Inhalable fraction (2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (2004/37/CE). |
 | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit - 15-minute reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).
 (EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:
 (8) = Inhalable fraction (2004/37/EC, 2017/164/EU). (9) = Respirable fraction (2004/37/EC, 2017/164/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). |
 | BMGV = Biological monitoring guidance value (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).
 (EU) = Directive 98/24/EC or 2004/37/EC or SCOEL (Biological Limit Value - BLV, Recommendation from the Scientific Committee on Occupational Exposure Limits (SCOEL)) |
 | Other information (EH40/2005 Workplace exposure limits (Fourth Edition 2020)): Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.
 (EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU, 2019/1831/EU or 2024/869/EU:
 (13) = The substance can cause sensitisation of the skin and of the respiratory tract (98/24/EC, 2004/37/CE), (14) = The substance can cause sensitisation of the skin (2004/37/CE), (15) = Substantial contribution to the total body burden via dermal exposure possible. |

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.
 If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.
 Applies only if maximum permissible exposure values are listed here.
 Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.
 These are specified by e.g. EN 14042.
 EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.
 Wash hands before breaks and at end of work.
 Keep away from food, drink and animal feedingstuffs.
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:
 Tight fitting protective goggles (EN ISO 16321-1) with side protection, with danger of splashes.

Skin protection - Hand protection:
 Chemical resistant protective gloves (EN ISO 374).
 Recommended
 Protective Neoprene® / polychloroprene gloves (EN ISO 374).
 Protective nitrile gloves (EN ISO 374).
 Protective Viton® / fluoroelastomer gloves (EN ISO 374).
 Minimum layer thickness in mm:

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0,5

Permeation time (penetration time) in minutes:

480

Protective hand cream recommended.

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

Normally not necessary.

With oil mist formation:

Filter A P2 (EN 14387), code colour brown, white

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Clear
Odour:	Characteristic
Melting point/freezing point:	-30 °C (Pourpoint)
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	Combustible.
Lower explosion limit:	There is no information available on this parameter.
Upper explosion limit:	There is no information available on this parameter.
Flash point:	248 °C
Auto-ignition temperature:	There is no information available on this parameter.
Decomposition temperature:	There is no information available on this parameter.
pH:	There is no information available on this parameter.
Kinematic viscosity:	67,49 mm ² /s (40°C, ISO 3104)
Solubility:	There is no information available on this parameter.
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	0,8805 g/cm ³ (15°C, DIN 51757)
Relative vapour density:	There is no information available on this parameter.
Particle characteristics:	Does not apply to liquids.

9.2 Other information

Explosives:	There is no information available on this parameter.
Oxidising liquids:	No

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested.

10.2 Chemical stability

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Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

See also section 7.

None known

10.5 Incompatible materials

See also section 7.

Avoid contact with strong oxidizing agents.

10.6 Hazardous decomposition products

See also section 5.2

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

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Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

11.2. Information on other hazards

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Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

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Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							Mechanical precipitation possible.

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12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

Soaked polluted cloths, paper or other organic materials represent a fire hazard and should be controlled, collected and disposed of.
 EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.
 Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)

13 01 10 mineral based non-chlorinated hydraulic oils

Recommendation:

Sewage disposal shall be discouraged.
 Pay attention to local and national official regulations.
 E.g. dispose at suitable refuse site.
 E.g. suitable incineration plant.

For contaminated packing material

Pay attention to local and national official regulations.

15 01 01 paper and cardboard packaging

15 01 02 plastic packaging

15 01 04 metallic packaging

Empty container completely.

Uncontaminated packaging can be recycled.

Dispose of packaging that cannot be cleaned in the same manner as the substance.

SECTION 14: Transport information

General statements

Transport by road/by rail (ADR/RID)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	Not applicable
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Tunnel restriction code:	Not applicable
Classification code:	Not applicable
LQ:	Not applicable
Transport category:	Not applicable

Transport by sea (IMDG-code)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	Not applicable
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Marine Pollutant:	Not applicable
EmS:	Not applicable

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Transport by air (IATA)

14.1. UN number or ID number: Not applicable
14.2. UN proper shipping name: Not applicable
14.3. Transport hazard class(es): Not applicable
14.4. Packing group: Not applicable
14.5. Environmental hazards: Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:
General hygiene measures for the handling of chemicals are applicable.

Directive 2010/75/EU (VOC): < 3 %

National requirements/regulations on safety and health protection must be applied when using work equipment.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 8

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Not applicable

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents.

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.
Guidelines for the preparation of safety data sheets as amended (ECHA).
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
Safety data sheets for the constituent substances.
ECHA Homepage - Information about chemicals.
GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately

Art., Art. no.	Article number
ASTM	ASTM International (American Society for Testing and Materials)
ATE	Acute Toxicity Estimate
BAM	Bundesanstalt für Materialforschung und -prüfung (= Federal Institute for Materials Research and Testing, Germany)
BAuA	Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
BCF	Bioconcentration factor
BSEF	The International Bromine Council
CAS	Chemical Abstracts Service
CLP	Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
CMR	carcinogenic, mutagenic, reproductive toxic
DMEL	Derived Minimum Effect Level
DNEL	Derived No Effect Level
DOC	Dissolved organic carbon
e.g.	for example (abbreviation of Latin 'exempli gratia'), for instance
EbCx, EyCx, EbLx (x = 10, 50)	Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
EC	European Community
ECHA	European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100)	Effect Concentration/Level for x % effect
EEC	European Economic Community
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
EN	European Norms
EPA	United States Environmental Protection Agency (United States of America)
ErCx, EµCx, ErLx (x = 10, 50)	Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc.	et cetera
EU	European Union
EVAL	Ethylene-vinyl alcohol copolymer
Fax.	Fax number
gen.	general
GHS	Globally Harmonized System of Classification and Labelling of Chemicals
GWP	Global warming potential
Koc	Adsorption coefficient of organic carbon in the soil
Kow	octanol-water partition coefficient
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC (Code)	International Bulk Chemical (Code)
IMDG-code	International Maritime Code for Dangerous Goods
incl.	including, inclusive
IUCLID	International Uniform Chemical Information Database
IUPAC	International Union for Pure Applied Chemistry
LC50	Lethal Concentration to 50 % of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
Log Koc	Logarithm of adsorption coefficient of organic carbon in the soil
Log Kow, Log Pow	Logarithm of octanol-water partition coefficient
LQ	Limited Quantities
MARPOL	International Convention for the Prevention of Marine Pollution from Ships
mg/kg bw	mg/kg body weight
mg/kg bw/d, mg/kg bw/day	mg/kg body weight/day
mg/kg dw	mg/kg dry weight
mg/kg wwt	mg/kg wet weight
n.a.	not applicable
n.av.	not available
n.c.	not checked
n.d.a.	no data available
NIOSH	National Institute for Occupational Safety and Health (USA)
NLP	No-longer-Polymer
NOEC, NOEL	No Observed Effect Concentration/Level
OECD	Organisation for Economic Co-operation and Development
org.	organic
OSHA	Occupational Safety and Health Administration (USA)
PBT	Persistent, bioaccumulative and toxic
PE	Polyethylene
PMT	Persistent, mobile and toxic

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PNEC Predicted No Effect Concentration

ppm parts per million

PVC Polyvinylchloride

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)

REACH-IT List-No. 6/7/8/9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.

RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)

SVHC Substances of Very High Concern

Tel. Telephone

TOC Total organic carbon

UN RTDG United Nations Recommendations on the Transport of Dangerous Goods

VOC Volatile organic compounds

vPvB Very persistent and very bioaccumulative

vPvM Very persistent and very mobile

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.

These statements were made by:

Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0

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